



Dart Aerospace Ltd.
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RBT18666-11
Job Sheet 194334



Part No: RBT18666-11

Job Qty: 8 pcs

Part Name: Clevis



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/30/19

Job Tracking No:

Due Date: 6/24/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBT18666 Rev.4 IPP Rev. A 19.01.18 New Issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	8 pcs	6/24/19	6/24/19	0.00	8.00	NV5000 - 1		ALA
							NV5000 - 2		
110	QC 2	8 pcs	6/24/19	6/24/19	0.00	0.00	QC 2 - 1		ALA
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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Container No: S210720



Part: RBT18666-11

Job No: 194334

Serial No/Batch: S210720

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 09/01/19

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120 QC 8	8 pcs	6/24/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	D- 19-09-03
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
130 Packaging 3-1 - Stock - B4B	8 pcs	6/24/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	a
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	

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[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	8 pcs	6/24/19	0.00 0.00	QC 21 - SA - 21	<i>Dec</i>
				QC 21 - SA - 70	<i>27 SEP 23 2019</i>
				QC 21 - SA - 53	<i>8-53</i>
Part Op 100 - 1-Machine as per folio FC618 FOLIO REV: <i>AA</i> DWG REV: <i>4</i> 2-Deburr 3- Cut Blank 4.750" Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: <i>11A 001</i>) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M1018B1.500X2.000	1010-1025 Steel Bar 1.500 X 2.000	3.2650 <i>41' & make 4pc (.1025'ea)</i>	100-NV5000 - 1	<i>5157068</i>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-NV5000 - 1	M1018B1.500X2.000	3	6	0	
Part Specifications					
Specifications could not be found.					

cut 1.24'

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		CHD-11 OVERALL HEIGHT FROM 1.20 TO 1.535. CHD DIM TOLERANCE FROM +.005 -.000 TO +.015 -.000 PER G.E.	2/3/2016	RJC	RW
3		CHD HOLE DIM WAS 2X Ø.312 IS 2X Ø.313 +.002 -.000.	2/12/2013	BIM	SE
3A		-11 ADDED RADIUS CALLOUTS WAS MISSING IS 2X .19 AND 2X .09.	6/24/2013	BIM	GE
4	16-0016	-11 CHD DIM WAS 2X .313 +.002 -.000 IS .313 +.002 -.000.	2/3/2016	DPD	JAG



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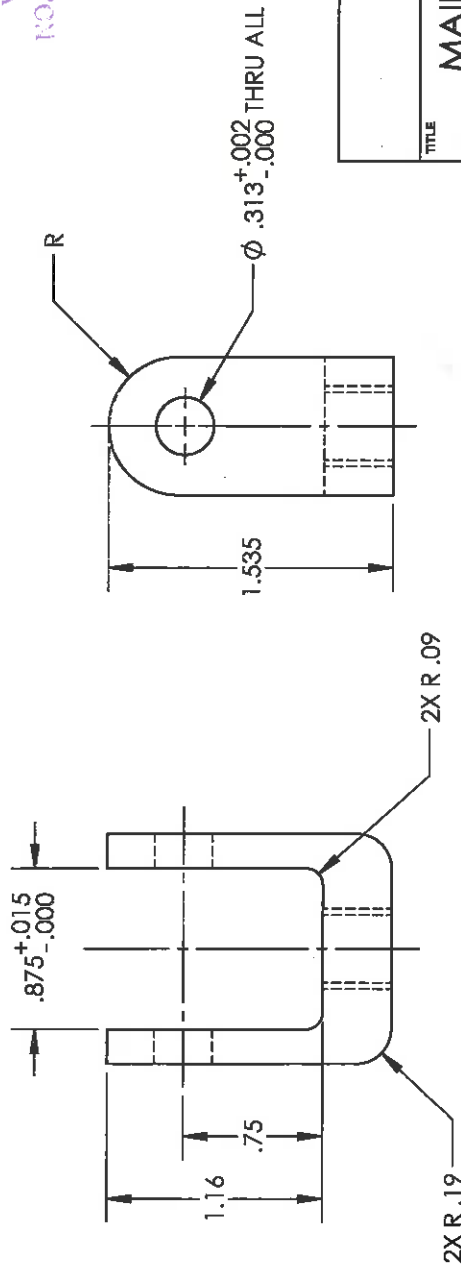
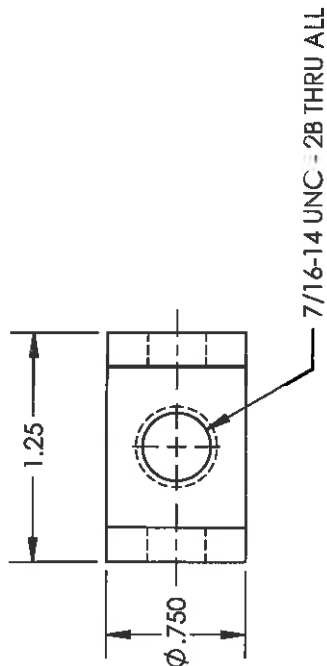
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 19434 MWS

190450



MAIN ROTOR RESTRAINT

DWG NO. RBT18666-11 REV 4

MATL A36/1018/1020 HR

HEAT TREAT

FINISH SEE -10

SPEC

DRAWN BY: CLOUGH

CHECKED: CLOUGH

QPPS APPR: ANDERSON

QA APPR: LINDSAY

APPROVED: GILBERT

SCALE 1:1 DATE 2/5/2010 SHEET 8 OF 9

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES

.XXX ± .010 FRACTIONS ± 1/16

.XX ± .03 ANGLES ± 1°

.X ± .1 SURFACES = 125/

1. BREAK ALL SHARP EDGES

2. .015 X 45° OR .016R

3. DIMENSIONAL LIMITS APPLY

4. INTERPRET DIM AND TOL PER

ASME Y14.5M-2009

USED ON MODEL

BELL 206

(-11)

CLEVIS